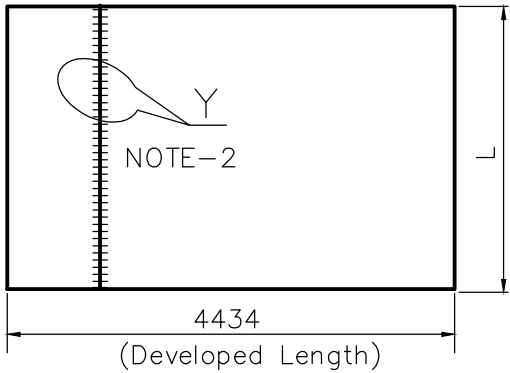


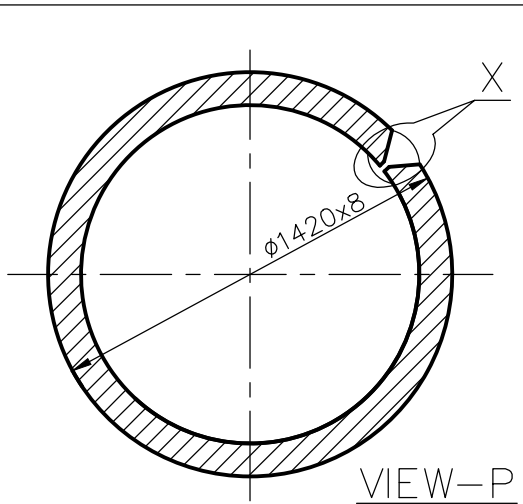
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3-80-655-35562

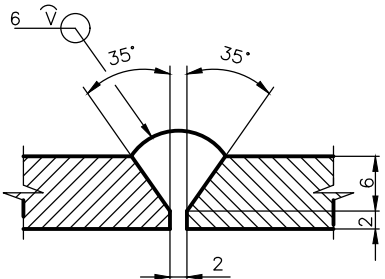
DRAWING No



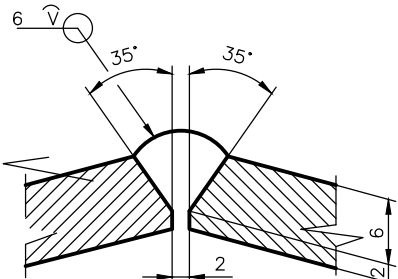
RAW MATERIAL PLATE



VIEW-P



DETAIL-Y



DETAIL-X

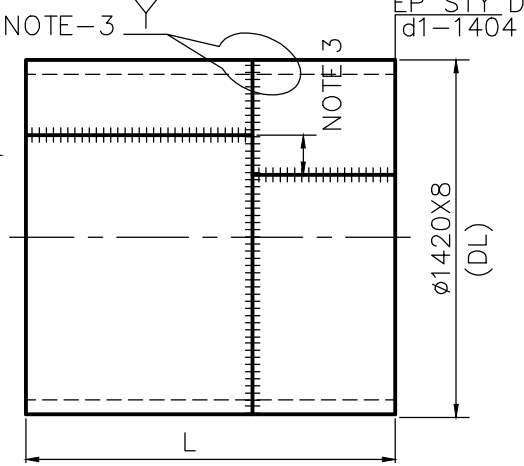


PLATE FORMED PIPE

EP STY D
d1-1404

NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.

01

13	13	PLATE PL.8x4434xL=4000	3-80-655-35562		SA 516 Gr.70	C	1113	740
12	12	PLATE PL.8x4434xL=808	3-80-655-35562		SA 516 Gr.70	C	224	990
11	11	PLATE PL.8x4434xL=1364	3-80-655-35562		SA 516 Gr.70	C	379	955
10	10	PLATE PL.8x4434xL=1483	3-80-655-35562		SA 516 Gr.70	C	413	104
09	09	PLATE PL.8x4434xL=2575	3-80-655-35562		SA 516 Gr.70	C	717	290
08	08	PLATE PL.8x4434xL=163	3-80-655-35562		SA 516 Gr.70	C	45	405
07	07	PLATE PL.8x4434xL=1483	3-80-655-35562		SA 516 Gr.70	C	413	104
06	06	PLATE PL.8x4434xL=2162	3-80-655-35562		SA 516 Gr.70	C	602	020
05	05	PLATE PL.8x4434xL=300	3-80-655-35562		SA 516 Gr.70	C	83	535
04	04	PLATE PL.8x4434xL=1364	3-80-655-35562		SA 516 Gr.70	C	379	955
03	03	PLATE PL.8x4434xL=2575	3-80-655-35562		SA 516 Gr.70	C	717	290
02	02	PLATE PL.8x4434xL=3350	3-80-655-35562		SA 516 Gr.70	C	932	824
01	01	PLATE PL.8x4434xL=5788	3-80-655-35562		SA 516 Gr.70	C	1612	302
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
				VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME PRADEEP	SIGN -sd-	DATE 19.03.19	NO OF ITEMS
CHD	TRINADHA RAO	-sd-	19.03.19	
APPD	SESHAGIRI	-sd-	19.03.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD1420x8)			DRAWING No. 3-80-655-35562	REV 01
			CARD CODE U 01		

NOTES: -

- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

REV 01	DATE 25.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED. REVISION MARKED AS 01		